



Like the Vibratory finish, grinding wheels or stainless steel wire brushes are used to create Brush Patterns. The patterns can range in size and be either smooth or choppy.

The grinding wheel grit or wire brush coarseness can be varied to create different effects. The finish is applied using CNCoperated equipment which can be used to move grinding wheels or wire brushes in preset patterns. Swirl patterns can be applied to flat or curved pieces and small or large areas. Swirl patterns hide accidental scratching and are very decorative.